

## **BMS Billet Intake for 2023+ B38/B48 BMW U11 X1 & U10 X2 & MINI U25 Install Guide**

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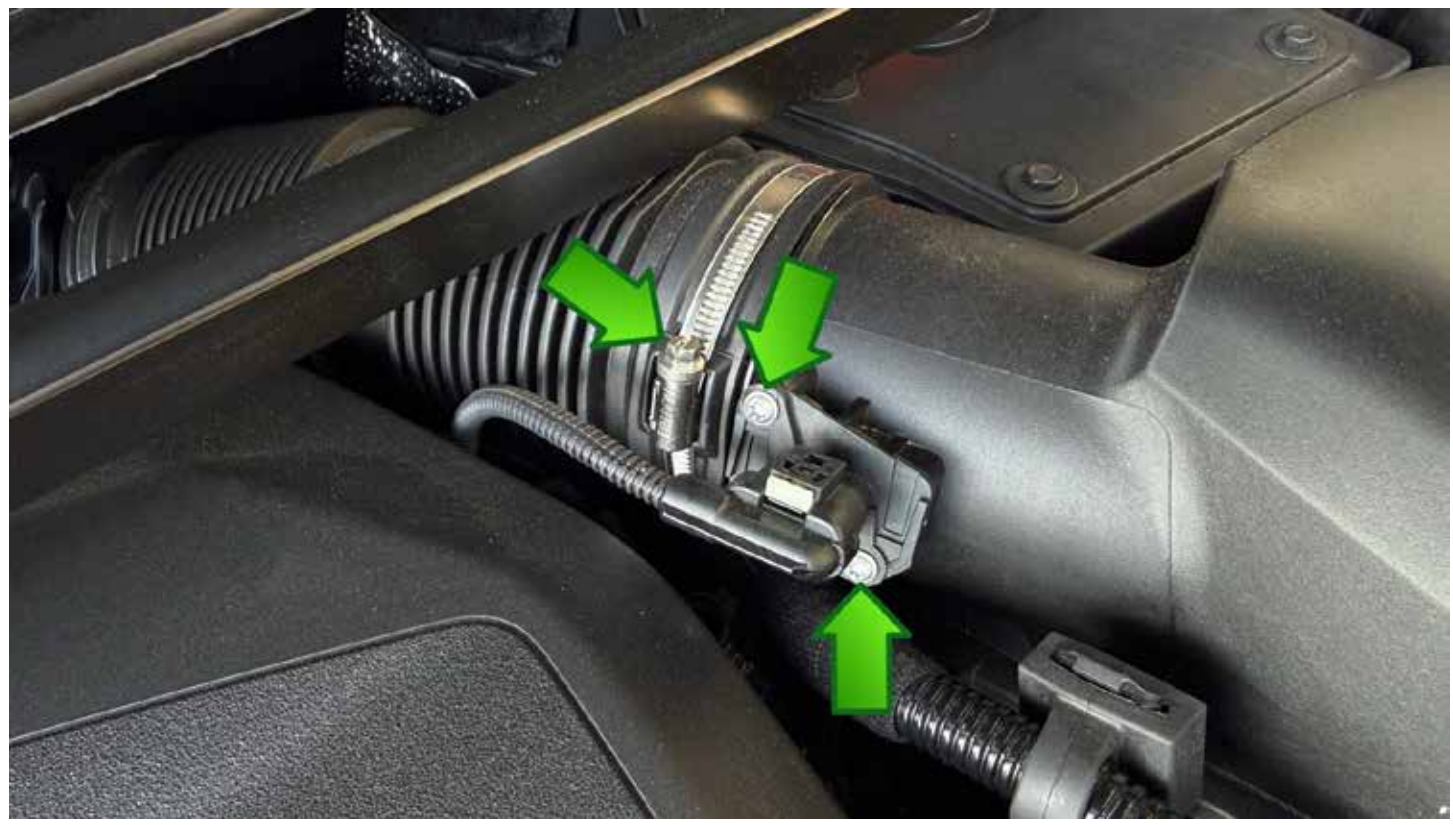
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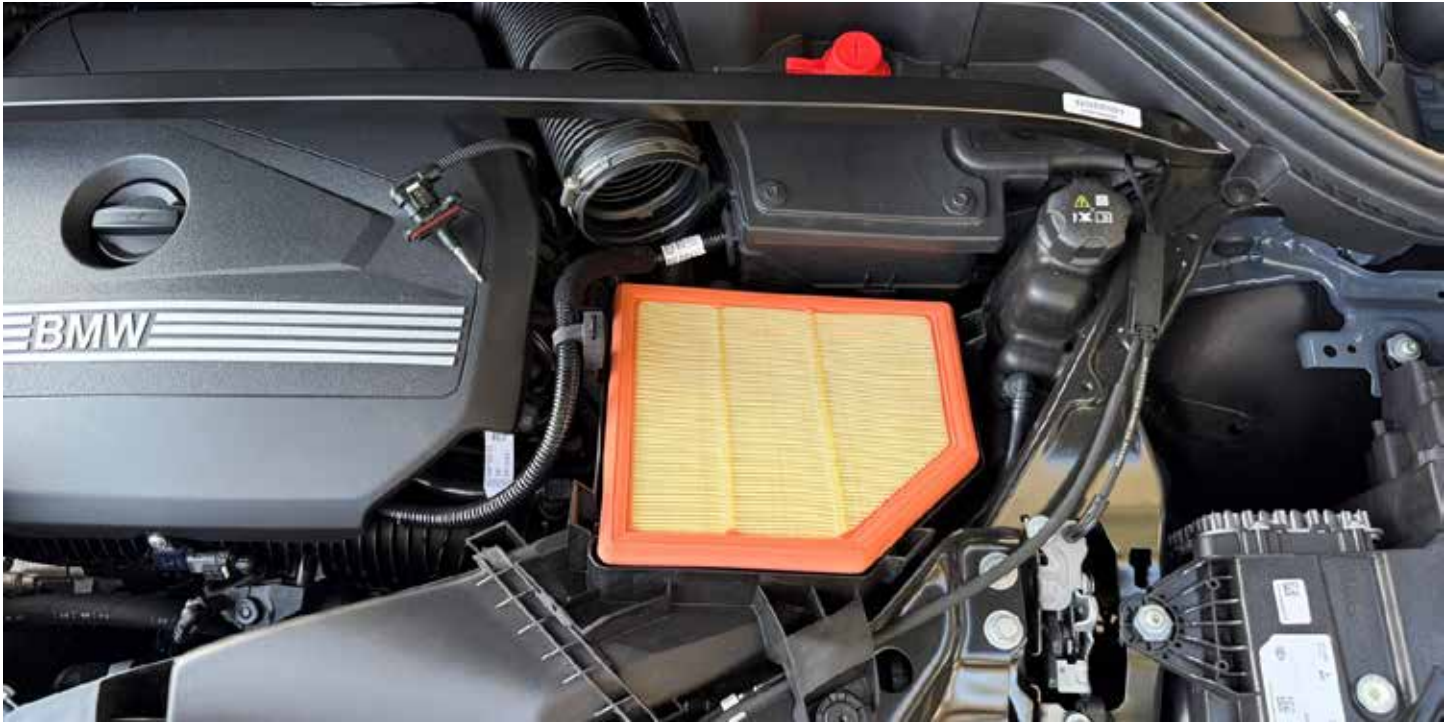
Click all 4 plastic tabs inward to release the factory airbox lid.



Loosen the hose clamp and remove the (2) T-20 torx screws without unplugging the temperature probe. Place the (2) torx screws back in the factory airbox lid as they will not be reused.



Remove the airbox lid and the restrictive factory air filter. Place aside for safe keeping.



Place the lower half of the billet bracket as shown in the lower half of the airbox.



Pull the rubber wire loom holder off to make room. Place the top half of the billet bracket on and bolt it down with the two Allen bolts.



Bolt the "J" part of the bracket in the first of the 4 threaded holes closest to the filter.



Attach the "j" bracket to the lower billet bracket on the airbox. Tighten the hose clamp and replace the rubber wire loom holder.



Attach the air filter and tighten the clamp. (do not overtighten)

