

## **B58 BMW Metal Oil Filter Housing Upgrade Torque and Tightening Sequence**

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To install be sure the surface on the engine is clean and free of debris and all of the gaskets are in position and secure.

When installing the E-Torx bolts it is crucial to follow the proper tightening sequence. First tighten bolts 1-6 in order with the joining torque of 2.95 ft-lbs (4nm) and then around again from 1-6 with the tightening torque of 7.4 ft-lbs (10nm)

